

F1 – Fully automated, high-precision sieving and mixing in a closed loop



Powder handling



Polymers

Features & benefits

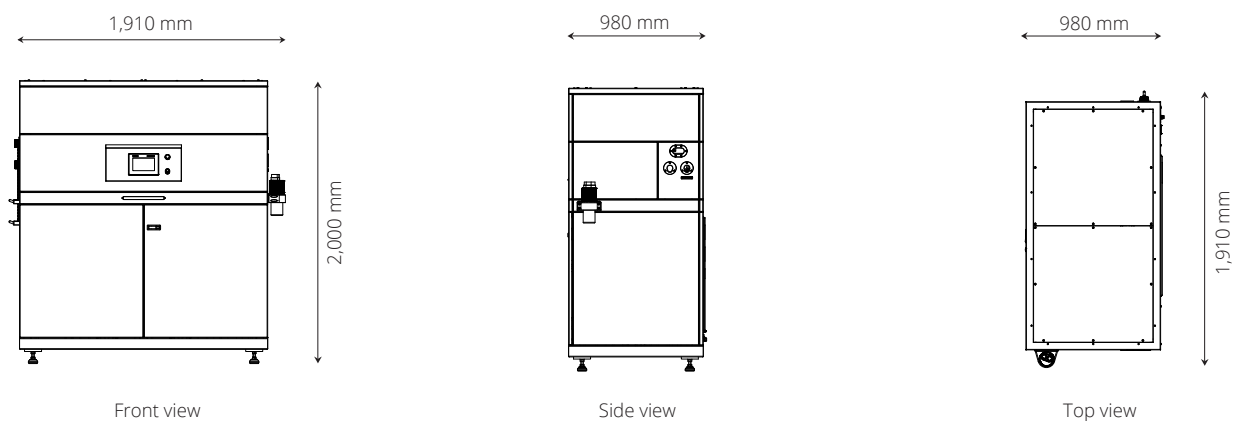
- **Fully automatic powder processing:** Efficient and cost-efficient sieving and mixing of virgin and used powder
- **Consistent powder quality:** Highest dosing accuracy of $\pm 2\%$ and ultrasonic sieve for stable production processes and consistent part quality
- **High performance:** Processing of up to 40 kg/h of powder for EOS polymer printers using PA 12 (PA 2200)
- **Maximum work safety:** Protection of employees from powder contact and ensuring clean processes thanks to a closed-loop powder system

Description

The F1 powder handling system is an innovative, fully automated solution for sieving and mixing virgin and used powder in a closed loop, ensuring maximum quality and the highest level of process and operator safety in polymer 3D printing. A 245 µm ultrasonic sieve reliably removes contaminants and agglomerates. At the same time, the F1 ensures a high dosing accuracy of $\pm 2\%$ and allows for flexible mixing ratios. With a throughput of up to 40 kg/h

(reference value for PA 12 (PA 2200)), it can be seamlessly integrated into existing process chains and supports various container formats, making it ideal for EOS polymer printers using different materials. When combined with the D1 unpacking station, used powder is immediately reusable, resulting in more sustainable and cost-effective production.

Equipment layout



Equipment specifications

Technical data

Mixing capacity: 40 kg/h

Ultrasonic sieve: 245 µm standard

Material: PA12 (PA2200)

Drive power: 3 kW

Noise level: ≤ 75 dB(A)

Installation conditions

Supply voltage: 230 V, 50 Hz (US: 2x 110 V)

Control voltage: 24 V DC

Compressed air connection: R 1/2", male connector, 6 bar

Transport: Forklift, pallet truck

Machine empty weight: ≈ 793 kg